

The following is a complete listing of all claims in the application, with an indication of the status of each:

Listing of claims:

- 1 1. (currently amended) A one-piece window frame unit designed to be
- 2 produced by diecasting and having a structure which defines a main
- 3 demolding direction for the diecasting procedure, comprising at least one
- 4 window frame post (6) in combination with a U-shaped guide (8) having two
- 5 limbs for guiding an edge of a window pane between them, one of said limbs
- 6 being a left limb corresponding to a left vertical portion of said U-shape and
- 7 the other of said limbs being a right limb corresponding to a right vertical
- 8 portion of said U-shape, where wherein the limbs extend essentially
- 9 perpendicularly ~~perpendicular~~ to the main demolding direction, wherein the
- 10 left and right limbs are each comprised of sections (9, 10) arranged in an
- 11 alternating manner along said post ~~and wherein~~ the sections (9, 10) of the two
- 12 limbs are arranged ~~in an alternating manner along the post~~ so that a cross
- 13 section of said U-shaped guide alternates between an L-shape and mirror-L-
- 14 shape, respectively, corresponding to said U-shape without said right limb and
- 15 said U-shape without said left limb, respectively, said alternations appearing
- 16 as said cross section is moved along said U-shaped guide in a direction
- 17 perpendicular to the main molding direction, there being an interspace at each
- 18 of said alternations where neither a left limb nor a right limb appears in the
- 19 cross section the sections of ~~one of the limbs~~ are situated between the sections
- 20 of the other ~~one of the limbs~~ so as to facilitate demolding along a separating
- 21 surface being a topological deformation of separating plane (14) defined by
- 22 said alternating limb sections running along ~~and~~ the guide (8) consists of said
- 23 sections of each limb having interspaces between them.

1 2. (currently amended) The one-piece window frame unit as claimed in claim
2 1, characterized in that the post (6) is provided with ribs ~~†15)~~ (15) pointing in
3 the main demolding direction.

1 3. (currently amended) The one-piece window frame unit as claimed in claim
2 1, characterized in that the sections (9, 10) that are arranged in an alternating
3 manner have narrow-side edges (11, 12) of successive sections (9, 10) on
4 opposite limbs which are aligned with each other on a straight line (13) within
5 said separating surface.

1 4. (currently amended) The one-piece window frame unit as claimed in claim
2 3, characterized in that straight lines (13) between the narrow-side edges (11,
3 12) on adjacent straight lines (13) bound a conical form sides of trapezoidal
4 intermediate space spaces between the limbs, the space between two sections
5 (9, 10) of a limb of one of said limbs forming a base of one of said trapezoidal
6 intermediate spaces and a section of the other of said limbs forming the top of
7 said one of said trapezoidal intermediate spaces.

1 5. (currently amended) The one-piece window frame unit as claimed in claim
2 4, characterized in that the angle of conicity between the sides of each of said
3 trapezoidal intermediate spaces adjacent lines 13 is between 10° and 45°.

1 6. (currently amended) The one-piece window frame unit as claimed in claim
2 5, characterized in that the angle of conicity between the sides of each of said
3 trapezoidal intermediate spaces is between 30° and 40°.

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AMENDMENT WITH RCE

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1 7. (currently amended) The one-piece window frame unit as claimed in claim
2 6, characterized in that the angle ~~of conicity~~ between the sides of each of said
3 trapezoidal intermediate spaces is $35^{\circ} \pm 2^{\circ}$.

1 8. (currently amended) The one-piece window frame unit as claimed in claim
2 1, characterized in that it is designed for use as one of an A-pillar and a
3 C-pillar of a car door (1), ~~an A-pillar being adjacent to a A-pillar of a vehicle~~
4 body and a C-pillar being adjacent to a C-pillar of a vehicle body.